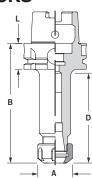
ER32

HS (Ba

HSK63A & Straight Shank ER32 Collet Chucks

(Balanced to G2.5@18,000 RPM)

- Small diameter nose well-suited for working in close quarters
- Increased flexibility for milling, drilling, and reaming
- Flush precision collet nut, grips tool close to cutting edge for accuracy and rigidity
- Concentric to .0002" TIR puts tool precisely on spindle center line
- Wide range collets reduce collet and toolholder inventories
- Through spindle coolant standard
- ER32 Collets found on pages 608-609.



HSK63A ER32 Collet Chucks							
Capacity	Taper	Α	Gage Length (B)	D	L	Max. Nosepiece Torque	Part #
.079787	HSK63A	1.97	3.25	1.80	1.02	48 ft lbs	RHSK63AER32325
.079787	HSK63A	1.97	5.25	2.80	1.02	48 ft lbs	RHSK63AER32525
.079787	HSK63A	1.97	7.25	4.00	1.02	48 ft lbs	RHSK63AER32725

ER32 Straight Shank Collet Extension						
Α	В	D	L	Photo	Dimensions	Part #
1.97	7.5	1.25	5.5	-	A A	RSSER32750

ER32 Parts & Accessories				
Description	Photo	Dimensions	Part #	
ER32 Replacement Nosepiece	0	1.97	RER32NPA	
ER32 Collet Wrench [†]	X		RER32W	
ER32 Stop Screw		Urchane Seal	RER32SS	
ER32 Stop Screw Coolant Thru		LH. Goolant Threads Passage (NHS x 1.5)	RER32SSC	

[†]Required for assembly.

HSK63A Coolant Accessories				
HSK63A Coolant Tube	HSK63A Coolant Tube Plug	HSK63A Coolant Tube Wrench		
RHSK63ACT	RHSK63AHP	RHSK63ATW		